

### TECHNICAL DATA

## Granville Stonechip

1 Litre Grey

#### PRODUCT DESCRIPTION

Granville overpaintable stonechip coatings have anti corrosion and sound deadening properties based on rubber and resins. After drying, the coatings are overpaintable with most commonly used paint systems. Once the product has dried completely, a durable elastic film remains. These products offer good protection against various climates and gravel.

#### **PRODUCT BENEFITS**

These coatings can be applied as stone chip and anti corrosion coatings on bumpers, front and rear aprons, doorsills and chassis of, for instance, cars, trucks and coaches. The products can also be used for universal anti corrosion and stone chip applications in:

- \* Automotive industry
- \* Bus & coach construction
- \* Trailer construction
- \* Garages and workshops
- \* Body repair shops
- \* Very good adhesion to a wide range of substrates
- \* Very good resistance to weathering, spray water and abrasion
- \* Proven track record

Revision: 5 | Date: 16/11/2018



 $\ensuremath{^*}$  Image for illustrative purposes only.

SIZE	PART NO	BARCODE
1 Litre Grey	0987	5020618009870





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#### **PRODUCT USAGE**

The surfaces to be treated must be clean, dry, rust, dust and grease free.

Apply by means of an air-line fed gun with air-pressure of 3-6 bar. These products can be over-painted with most of the commonly used conventional 2k- and base coat lacquers. When a 2k-lacquer is used, we advise to first use a layer of primer and to paint over once this layer has completely dried, as recommended by most paint manufacturers. If thicker layers are required, it is recommended to dry layers in between. Optimum spraying distance is about 30cm. The product can be sprayed haze free and does not drip.

Drying times (for coating of 700 microns wet film thickness)
Touch dry - approximately 45 minutes (@ 20 deg C, 65% relative humidity)
Completely dry - approximately 2 hours (@ 20 deg C /65% r.h.)
Forced drying - approximately 45 minutes (@ 60 deg C.)

#### STORAGE INSTRUCTIONS

The product may not be stored under  $+10^{\circ}$ C and above  $+30^{\circ}$ C and the packaging must be protected from direct sunlight and heat. If stored cool and moisture free the product is tenable for a minimum of 2 years in its unopened original packaging.

#### SHELF LIFE

This product is tenable for a period of 2 years if stored correctly and in original unopened packaging.

#### SPECIFICATION INFORMATION

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\*Temperature resistance (cured): -25°C to +80°C

**Appearance** : Coloured liquid





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**1 Litre Grey** 

Odour : Solvent

Solubility : Insoluble in water

Flammability : Flammable

**VOC** : 2004/42/IIB(e)(840)554g/I

#### SAFETY PRECAUTIONS

Please see our latest EC Safety Data Sheets for details.

#### TRANSPORT CLASSIFICATION

Please see our latest EC Safety Data Sheets for details.

