

**ABRO Epoxy Clear 4 Min Kwik Set – (Resin)**

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2020/878

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1 Product identifier**

Product Name ABRO Epoxy Clear 4 Min Kwik Set – (Resin)
Product code EC-520
Unique Formula Identifier (UFI) 7HF0-E0AY-3006-6G3Q

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified Use(s) Adhesive used in bonding and repairing.
Uses Advised Against Not known.

1.3 Details of the supplier of the safety data sheet**Manufacturer**

Company Identification ABRO Industries Inc
Address of Manufacturer 3580 Blackthorn Court
South Bend
USA

Postal code 46628
Telephone: +1 574-232-8289
Fax Not known.
E-mail abro@abro.com

Office hours**Supplier**

Company Identification Granville Oil & Chemicals Ltd
Address of Supplier 29 Goldthorpe Ind. Est.,
Goldthorpe,
Rotherham,
South Yorkshire,

Postal code S63 9BL
Telephone: +44 (0)1709 890099
Fax Not known.
E-mail lab@granvilleoil.com
Office hours 08:00 - 17:00

1.4 Emergency telephone number

Emergency Phone No. +44 111
National response centre NHS Direct

SECTION 2: HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

Regulation (EC) No. 1272/2008 (CLP) Skin Irrit. 2 :Causes skin irritation.
Skin Sens. 1 :May cause an allergic skin reaction.
Eye Irrit. 2 :Causes serious eye irritation.

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Aquatic Chronic 2 :Toxic to aquatic life with long lasting effects.

2.2 Label elements

According to Regulation (EC) No. 1272/2008 (CLP)

Product Name

ABRO Epoxy Clear 4 Min Kwik Set – (Resin)

Contains

Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer, Phenol, polymer with formaldehyde, glycidyl ether

Hazard Pictogram(s)



GHS07



GHS09

Signal Word(s)

Warning

Hazard Statement(s)

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

Precautionary Statement(s)

P101: If medical advice is needed, have product container or label at hand.

P102: Keep out of reach of children.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P391: Collect spillage.

P501: Dispose of contents in accordance with local, state or national legislation.

Unique Formula Identifier (UFI)

7HF0-E0AY-3006-6G3Q

2.3 Other hazards

None known.

2.4 Additional Information

For full text of H/P Statements see section 16.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Not applicable.

3.2 Mixtures

HAZARDOUS INGREDIENT(S)	CAS No.	EC No. / REACH Registration No.	%W/ W	Hazard Statement(s)	Hazard Pictogram(s)

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Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8		40-80	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411	GHS07 GHS09
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4		20-40	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411	GHS07 GHS09

Contains no non-classified vPvB substances or substances with a Union workplace exposure limit.
For full text of H/P Statements see section 16.

SECTION 4: FIRST AID MEASURES**4.1 Description of first aid measures**

Inhalation	Move person to fresh air; if effects occur, consult a physician.
Skin Contact	Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area
Eye Contact	Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Suitable emergency eye wash facility should be available in work area.
Ingestion	Treat symptomatically.

4.2 Most important symptoms and effects, both acute and delayed

May cause irritation. Allergic contact dermatitis.

4.3 Indication of any immediate medical attention and special treatment needed

Specific treatment (see Medical Advice on this label). Treat symptomatically.

SECTION 5: FIREFIGHTING MEASURES**5.1 Extinguishing media**

Suitable Extinguishing media	Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams.
Unsuitable extinguishing media	Do not use direct water stream. May spread fire.

5.2 Special hazards arising from the substance or mixture

Hazardous Combustion Products:	During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.
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Combustion products may include and are not limited to: Phenolics. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Dense smoke is emitted when burned without sufficient oxygen.

5.3 Advice for firefighters

Fire Fighting Procedures:

Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures**

Isolate area. Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to Section 7, Handling, for additional precautionary measures.

6.2 Environmental precautions

Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and material for containment and cleaning up

Contain spilled material if possible. Absorb with materials such as: Sand. Polypropylene fiber products. Polyethylene fiber products. Remove residual with soap and hot water. Collect in suitable and properly labeled containers. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling information and exposure guidelines. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections

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See Also Section 8, 13.

SECTION 7: HANDLING AND STORAGE**7.1 Precautions for safe handling**

Avoid prolonged or repeated contact with skin. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Avoid use of electric band heaters. Failures of electric band heaters have been reported to cause drums of liquid epoxy resin to explode and catch fire. Application of a direct flame to a container of liquid epoxy resin can also cause explosion and/or fire. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

7.2 Conditions for safe storage, including any incompatibilities

Storage temperature	2 - 43° C (35 - 109° F)
Storage life	Stable under normal conditions.
Incompatible materials	None known.

7.3 Specific end use(s)

Not known.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1 Control parameters**

8.1.1 Occupational Exposure Limits No Occupational Exposure Limit assigned.

8.2 Exposure controls

8.2.1. Appropriate engineering controls Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations. A washing facility/water for eye and skin cleaning purposes should be present.

8.2.2. Personal protection equipment Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.



Eye Protection

Wear eye protection with side protection (EN166).



Skin protection

Wear protective clothing and gloves: Impervious gloves (EN 374).



Respiratory protection

Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no

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respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.



Thermal hazards None known.

8.2.3. Environmental Exposure Controls Spillages or uncontrolled discharges into watercourses must be alerted to the appropriate regulatory body.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties**

Physical state	Viscous paste.
Colour	Not known.
Odour	Odorless to mild.
Melting point/freezing point	Not known.
Boiling point or initial boiling point and boiling range	Not known.
Flammability	Not known.
Lower and upper explosion limit	Not known.
Flash Point	264C / 507F.
Auto-ignition temperature	Not known.
Decomposition Temperature	Not known.
pH	Not known.
Kinematic Viscosity	Not known.
Solubility	Solubility (Water) : Not known. Solubility (Other) : Not known.
Partition coefficient n-octanol/water (log value)	Not known.
Vapour pressure	Not known.
Density and/or relative density	Not known.
Relative vapour density	Not known.
Particle characteristics	Not known.

9.2 Other information

None.

SECTION 10: STABILITY AND REACTIVITY**10.1 Reactivity**

None anticipated.

10.2 Chemical Stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

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Polymerization will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

10.4 Conditions to avoid

Avoid short term exposures to temperatures above 300 ° C (572 ° F). Avoid prolonged exposure to temperatures above 250 ° C (482 ° F). Potentially violent decomposition can occur above 350 ° C (662 ° F). Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid.

10.5 Incompatible materials

Avoid contact with oxidizing materials. Avoid contact with: Acids. Bases. Avoid unintended contact with amines

10.6 Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Gases are released during decomposition. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water..

SECTION 11: TOXICOLOGICAL INFORMATION**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Acute toxicity - Ingestion	Calculation method : Not classified.
Acute toxicity - Skin Contact	Calculation method : Not classified.
Acute toxicity - Inhalation	Calculation method : Not classified.
Skin corrosion/irritation	Calculation method : Causes skin irritation.
Serious eye damage/irritation	Calculation method : Causes serious eye irritation.
Skin sensitization data	Calculation method : May cause an allergic skin reaction.
Respiratory sensitization data	Calculation method : Not classified.
Germ cell mutagenicity	Calculation method : Not classified.
Carcinogenicity	Calculation method : Not classified.
Reproductive toxicity	Calculation method : Not classified.
Lactation	Calculation method : Not classified.
STOT - single exposure	Calculation method : Not classified.
STOT - repeated exposure	Calculation method : Not classified.
Aspiration hazard	Calculation method : Not classified.

11.2 Information on other hazards

Not known.

SECTION 12: ECOLOGICAL INFORMATION**12.1 Toxicity**

	Toxic to aquatic life with long lasting effects.
Toxicity - Aquatic invertebrates	Not known.
Toxicity - Fish	Not known.
Toxicity - Algae	Not known.
Toxicity - Sediment Compartment	Not classified.
Toxicity - Terrestrial Compartment	Not classified.

**ABRO Epoxy Clear 4 Min Kwik Set – (Resin)****12.2 Persistence and degradability**

Not known.

12.3 Bioaccumulative potential

Not known.

12.4 Mobility in soil

Not known.

12.5 Results of PBT and vPvB assessment

Not known.

12.6 Endocrine disrupting properties

None known.

12.7 Other adverse effects

Not known.

SECTION 13: DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Dispose of contents in accordance with local, state or national legislation. Send to a licensed recycler, reclaimer or incinerator. Dispose of this material and its container to hazardous or special waste collection point. Dispose at suitable refuse site.

13.2 Additional Information

Disposal should be in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION**Not classified as hazardous for transport.****14.1 UN number or ID number**

Not applicable

14.2 UN proper shipping name

Not applicable

14.3 Transport hazard class(es)

Not applicable

14.4 Packing group

Not applicable

14.5 Environmental hazards

Not classified as a Marine Pollutant.

14.6 Special precautions for user

Not known

14.7 Maritime transport in bulk according to IMO instruments

Not known

SECTION 15: REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

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European Regulations - Authorisations and/or Restrictions On Use

Candidate List of Substances of Very High Concern for Authorisation Not listed

High Concern for Authorisation

REACH: ANNEX XIV list of substances subject to authorisation Not listed

REACH: Annex XVII Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-homopolymer (25085-99-8), Phenol, polymer with formaldehyde, glycidyl ether (28064-14-4) Not listed

Community Rolling Action Plan (CoRAP) Not listed

Regulation (EU) N° 2019/1021 of the European Parliament and of the Council on persistent organic pollutants Not listed

Regulation (EC) N° 1005/2009 on substances that deplete the ozone layer Not listed

Regulation (EU) N° 649/2012 of the European Parliament and of the Council concerning the export and import of hazardous chemicals Not listed

National regulations

Other Not known.

15.2 Chemical Safety Assessment

A REACH chemical safety assessment has not been carried out.

SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements:

LEGEND

Hazard Pictogram(s)



GHS07



GHS09

Hazard classification

Skin Irrit. 2 : Skin corrosion/irritation, Category 2

Skin Sens. 1 : Skin sensitization, Category 1

Eye Irrit. 2 : Serious eye damage/irritation, Category 2

Aquatic Chronic 2 : Hazardous to the aquatic environment, Chronic, Category 2

Hazard Statement(s)

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

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H411: Toxic to aquatic life with long lasting effects.

Precautionary Statement(s)

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
P264: Wash hands and exposed skin thoroughly after handling.
P272: Contaminated work clothing should not be allowed out of the workplace.
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352: IF ON SKIN: Wash with plenty of water.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321: Specific treatment (see Medical Advice on this label).
P332+P313: If skin irritation occurs: Get medical advice/attention.
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
P337+P313: If eye irritation persists: Get medical advice/attention.
P362+P364: Take off contaminated clothing and wash it before reuse.
P391: Collect spillage.
P501: Dispose of contents in accordance with local, state or national legislation.

Acronyms

ADN : European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE : Acute Toxicity Estimate
CAS : Chemical Abstracts Service
CLP : Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures
DNEL : Derived No Effect Level
EC : European Community
EINECS : European Inventory of Existing Commercial Chemical Substances
IATA : International Air Transport Association
IBC : Intermediate Bulk Container
ICAO : International Civil Aviation Organization
IMDG : International Maritime Dangerous Goods
LTEL : Long term exposure limit
PBT : Persistent, Bioaccumulative and Toxic
PNEC : Predicted No Effect Concentration
REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals
RID : Regulations concerning the International Carriage of Dangerous Goods by Rail
STEL : Short term exposure limit
STOT : Specific Target Organ Toxicity
UN : United Nations
vPvB : very Persistent and very Bioaccumulative

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Key literature references and sources for data used to compile the SDS Regulation (EC) No. 1272/2008 (CLP)

Disclaimers

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**ABRO Epoxy Clear 4 Min Kwik Set (Hardener)**

ACCORDING TO EC-REGULATIONS 1907/2006 (REACH), 1272/2008 (CLP) & 2020/878

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1 Product identifier**

Product Name ABRO Epoxy Clear 4 Min Kwik Set (Hardener)
Product code EC-520
Unique Formula Identifier (UFI) DKF0-X01C-D00P-UTPS

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified Use(s) Adhesive used in bonding and repairing.
Uses Advised Against Not known.

1.3 Details of the supplier of the safety data sheet**Manufacturer**

Company Identification ABRO Industries Inc
Address of Manufacturer 3580 Blackthorn Court
South Bend
USA
Postal code 46628
Telephone: +1 574-232-8289
Fax Not known.
E-mail abro@abro.com
Office hours

Supplier

Company Identification Granville Oil & Chemicals Ltd
Address of Supplier 29 Goldthorpe Ind. Est.,
Goldthorpe,
Rotherham,
South Yorkshire,
Postal code S63 9BL
Telephone: +44 (0)1709 890099
Fax Not known.
E-mail lab@granvilleoil.com
Office hours 08:00 - 17:00

1.4 Emergency telephone number

Emergency Phone No. +44 111
National response centre NHS Direct

SECTION 2: HAZARDS IDENTIFICATION**2.1 Classification of the substance or mixture**

Regulation (EC) No. 1272/2008 (CLP) Acute Tox. 4 :Harmful if swallowed.
Skin Irrit. 2 :Causes skin irritation.
Skin Sens. 1 :May cause an allergic skin reaction.

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Eye Irrit. 2 :Causes serious eye irritation.

2.2 Label elements

According to Regulation (EC) No. 1272/2008 (CLP)

Product Name ABRO Epoxy Clear 4 Min Kwik Set (Hardener)

Contains 2,4,6-tris(dimethylaminomethyl)phenol

Hazard Pictogram(s)



GHS07

Signal Word(s)

Warning

Hazard Statement(s)

H302: Harmful if swallowed.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

Precautionary Statement(s)

P101: If medical advice is needed, have product container or label at hand.

P102: Keep out of reach of children.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P501: Dispose of contents in accordance with local, state or national legislation.

Unique Formula Identifier (UFI)

DKF0-X01C-D00P-UTPS

2.3 Other hazards

None known.

2.4 Additional Information

For full text of H/P Statements see section 16.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.1 Substances**

Not applicable.

3.2 Mixtures

HAZARDOUS INGREDIENT(S)	CAS No.	EC No. / REACH Registration No.	%W/W	Hazard Statement(s)	Hazard Pictogram(s)
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2		10-30	Acute Tox. 4 H302 Skin Irrit. 2 H315 Eye Irrit. 2 H319	GHS07

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HAZARDOUS INGREDIENT(S)	CAS No.	Specific Concentration Limit	M-factor	ATE
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2			Acute Tox. 4 (H302) : 500

Contains no non-classified vPvB substances.

Contains no non-classified substances with a Union workplace exposure limit.

For full text of H/P Statements see section 16.

SECTION 4: FIRST AID MEASURES**4.1 Description of first aid measures**

If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Avoid contact with eyes and skin. Keep out of reach of children.

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin Contact

Flush contaminated skin with plenty of water. Continue to rinse for at least 20 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Eye Contact

Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 20 minutes. Get medical attention

Ingestion

Rinse mouth. Do not induce vomiting Immediately call a POISON CENTRE/doctor.

4.2 Most important symptoms and effects, both acute and delayed

Causes serious eye irritation. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. Causes skin irritation If ingested, Irritating to mouth, throat and stomach.

4.3 Indication of any immediate medical attention and special treatment needed

Specific treatment (see Medical Advice on this label). Treat symptomatically. Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours

SECTION 5: FIREFIGHTING MEASURES

**ABRO Epoxy Clear 4 Min Kwik Set (Hardener)****5.1 Extinguishing media**

Suitable Extinguishing media As appropriate for surrounding fire.
Unsuitable extinguishing media Do not use water as an extinguisher, as this will spread the fire.

5.2 Special hazards arising from the substance or mixture

May include and are not limited to: Oxides of carbon. Oxides of nitrogen. Oxides of sulphur.

5.3 Advice for firefighters

Fire fighters should wear complete protective clothing including self-contained breathing apparatus.

SECTION 6: ACCIDENTAL RELEASE MEASURES**6.1 Personal precautions, protective equipment and emergency procedures**

No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk-through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

Spillages or uncontrolled discharges into watercourses must be alerted to the appropriate regulatory body.

6.3 Methods and material for containment and cleaning up

Small Spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large Spill: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

See Also Section 8, 13.

SECTION 7: HANDLING AND STORAGE**7.1 Precautions for safe handling**

Avoid breathing dust/fume/gas/mist/vapours/spray. Wash hands and exposed skin thoroughly after handling. Do not eat, drink or smoke when using this

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product. Wear protective gloves/protective clothing/eye protection/face protection.

7.2 Conditions for safe storage, including any incompatibilities

Keep out of reach of children. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

7.3 Specific end use(s)

Not known.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1 Control parameters**

8.1.1 Occupational Exposure Limits No Occupational Exposure Limit assigned.

8.2 Exposure controls

8.2.1. Appropriate engineering controls Use with ventilation, local exhaust ventilation or breathing protection. A washing facility/water for eye and skin cleaning purposes should be present.

8.2.2. Personal protection equipment General hygiene considerations: Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. Wash hands before breaks and immediately after handling the product.



Eye Protection

Wear eye protection with side protection (EN166).



Skin protection

Wear protective clothing and gloves: Impervious gloves (EN 374).



Respiratory protection

Where exposure guideline levels may be exceeded, use an approved NIOSH respirator



Thermal hazards

None known.

8.2.3. Environmental Exposure Controls Avoid release to the environment.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**9.1 Information on basic physical and chemical properties**

Physical state	Paste.
Colour	Not known.
Odour	Mercaptan-like odor.
Melting point/freezing point	Not known.

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Boiling point or initial boiling point and boiling range	Not known.
Flammability	Highly flammable in the presence of the following materials or conditions: heat.
Lower and upper explosion limit	Not known.
Flash Point	Closed cup: >93.3° C (>199.9° F) [Pensky-Martens.
Auto-ignition temperature	Not known.
Decomposition Temperature	>220C (>392F)
pH	Not known.
Kinematic Viscosity	Dynamic (room temperature): 1000 to 1600 mPa·s (1000 to 1600 cP)
Solubility	Insoluble in the following materials: cold water and hot water
Partition coefficient n-octanol/water (log value)	Not known.
Vapour pressure	Not known.
Density and/or relative density	1.13
Relative vapour density	Not known.
Particle characteristics	Not known.
9.2 Other information	None.

SECTION 10: STABILITY AND REACTIVITY**10.1 Reactivity**

None anticipated.

10.2 Chemical Stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

No hazardous reactions known if used for its intended purpose.

10.4 Conditions to avoid

None anticipated.

10.5 Incompatible materials

oxidizing materials, acids and alkalis.

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: TOXICOLOGICAL INFORMATION**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

Acute toxicity - Ingestion	Calculation method : Harmful if swallowed. Calculation method : Calculated acute toxicity estimate (ATE) Calc ATE - 1666.67
Acute toxicity - Skin Contact	Calculation method : Not classified.
Acute toxicity - Inhalation	Calculation method : Not classified.
Skin corrosion/irritation	Calculation method : Causes skin irritation.
Serious eye damage/irritation	Calculation method : Causes serious eye irritation.
Skin sensitization data	Self classification: May cause an allergic skin reaction.

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Respiratory sensitization data	Calculation method : Not classified.
Germ cell mutagenicity	Calculation method : Not classified.
Carcinogenicity	Calculation method : Not classified.
Reproductive toxicity	Calculation method : Not classified.
Lactation	Calculation method : Not classified.
STOT - single exposure	Calculation method : Not classified.
STOT - repeated exposure	Calculation method : Not classified.
Aspiration hazard	Calculation method : Not classified.

11.2 Information on other hazards

Not known.

SECTION 12: ECOLOGICAL INFORMATION**12.1 Toxicity**

Toxicity - Aquatic invertebrates	Low toxicity to invertebrates.
Toxicity - Fish	Low toxicity to fish.
Toxicity - Algae	Low toxicity to algae.
Toxicity - Sediment Compartment	Not classified.
Toxicity - Terrestrial Compartment	Not classified.

12.2 Persistence and degradability

Not known.

12.3 Bioaccumulative potential

Not known.

12.4 Mobility in soil

Not known.

12.5 Results of PBT and vPvB assessment

Not known.

12.6 Endocrine disrupting properties

None known.

12.7 Other adverse effects

Not known.

SECTION 13: DISPOSAL CONSIDERATIONS**13.1 Waste treatment methods**

Dispose of contents in accordance with local, state or national legislation. Send to a licensed recycler, reclaimer or incinerator. Dispose of this material and its container to hazardous or special waste collection point. Dispose at suitable refuse site.

13.2 Additional Information

Disposal should be in accordance with local, state or national legislation.

SECTION 14: TRANSPORT INFORMATION**Not classified as hazardous for transport.**

**ABRO Epoxy Clear 4 Min Kwik Set (Hardener)****14.1 UN number or ID number**

Not applicable

14.2 UN proper shipping name

Not applicable

14.3 Transport hazard class(es)

Not applicable

14.4 Packing group

Not applicable

14.5 Environmental hazards

Not classified as a Marine Pollutant.

14.6 Special precautions for user

Not known

14.7 Maritime transport in bulk according to IMO instruments

Not known

SECTION 15: REGULATORY INFORMATION**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

European Regulations - Authorisations and/or Restrictions On Use

Candidate List of Substances of Very High Concern for Authorisation Not listed

High Concern for Authorisation

REACH: ANNEX XIV list of substances subject to authorisation Not listed

REACH: Annex XVII Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles 2,4,6-tris(dimethylaminomethyl)phenol (90-72-2)

Community Rolling Action Plan (CoRAP) Not listed

Regulation (EU) N° 2019/1021 of the European Parliament and of the Council on persistent organic pollutants Not listed

Regulation (EC) N° 1005/2009 on substances that deplete the ozone layer Not listed

Regulation (EU) N° 649/2012 of the European Parliament and of the Council concerning the export and import of hazardous chemicals Not listed

National regulations

Other Not known.

15.2 Chemical Safety Assessment

A REACH chemical safety assessment has not been carried out.

SECTION 16: OTHER INFORMATION

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The following sections contain revisions or new statements:

LEGEND

Hazard Pictogram(s)



GHS07

Hazard classification

Acute Tox. 4 : Acute toxicity, Category 4
Skin Irrit. 2 : Skin corrosion/irritation, Category 2
Skin Sens. 1 : Skin sensitization, Category 1
Eye Irrit. 2 : Serious eye damage/irritation, Category 2

Hazard Statement(s)

H302: Harmful if swallowed.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.

Precautionary Statement(s)

P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
P264: Wash hands and exposed skin thoroughly after handling.
P270: Do not eat, drink or smoke when using this product.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312: IF SWALLOWED: Call a POISON CENTRE/doctor if you feel unwell.
P302+P352: IF ON SKIN: Wash with plenty of water.
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P321: Specific treatment (see Medical Advice on this label).
P330: Rinse mouth.
P332+P313: If skin irritation occurs: Get medical advice/attention.
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
P337+P313: If eye irritation persists: Get medical advice/attention.
P362+P364: Take off contaminated clothing and wash it before reuse.
P501: Dispose of contents in accordance with local, state or national legislation.

Acronyms

ATE : Acute Toxicity Estimate
CAS : Chemical Abstracts Service
CLP : Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures

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DNEL : Derived No Effect Level

EC : European Community

EINECS : European Inventory of Existing Commercial Chemical Substances

LTEL : Long term exposure limit

PBT : Persistent, Bioaccumulative and Toxic

PNEC : Predicted No Effect Concentration

REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals

STEL : Short term exposure limit

STOT : Specific Target Organ Toxicity

vPvB : very Persistent and very Bioaccumulative

Key literature references and sources
for data used to compile the SDS

Regulation (EC) No. 1272/2008 (CLP)

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