

## Granville Lockthread & Seal

10ml, 50ml & 10ml Norwegian

### PRODUCT DESCRIPTION

Granville Lockthread is a fast curing, medium compound strength anaerobic thread locking compound for bonding and sealing threads and retaining cylindrical parts. Lockthread is highly resistant to heat, vibration, water, gases, oils, hydrocarbons and many other chemicals. The product is removable with normal hand tools.

### PRODUCT BENEFITS

- \* Ideal for less active materials such as stainless steel and plated parts
- \* Ideal for fasteners between 6-20mm diameters
- \* Locks and seals; threaded joints/nuts, screws and studs with improved oil resistance
- \* Will work on Titanium, but cure times may be extended

### DIRECTIONS FOR USE

Surface should be dry, clean and free of any contamination. Threadlock should be applied to the bolt in sufficient quantity to fill threads. Lockthread performs best in thin bond gaps.

DO NOT return any unused material to the original packaging.

DO NOT allow the product to come into contact with with plastics.

### STORAGE INSTRUCTIONS

Anaerobic adhesive shall be ideally stored in a cool, dry place in unopened containers at a room temperature between 5°C to 25°C.

### SHELF LIFE

2 years from date of manufacture.



\* Image for illustrative purposes only.

SIZE	PART NO	BARCODE
10ml	3113	5020618031130
50ml	3102	5020618031024
10ml Norwegian	1605	N/A



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## SPECIFICATION INFORMATION

Operating temperature range: -55°C to 150°C  
Handling cure time: 10 minutes  
Functional cure time: 1-3 hours  
Full cure time: 24 hours  
Maximum diameter of thread/gap filling: 0.2mm  
Breakaway Strength: 20 Newton Meter (N.m)

**Appearance** : Blue dimethacrylate ester

**Odour** : Characteristic

**Specific Gravity** : 1.07

## SAFETY PRECAUTIONS

Please see our latest EC Safety Data Sheets for details.

## TRANSPORT CLASSIFICATION

Please see our latest EC Safety Data Sheets for details.

